



Proceed in reverse order to removal.



Repair-50x08x04x02-01x37-1-27-1.xml



XSL version : 3.02 du 22/07/11

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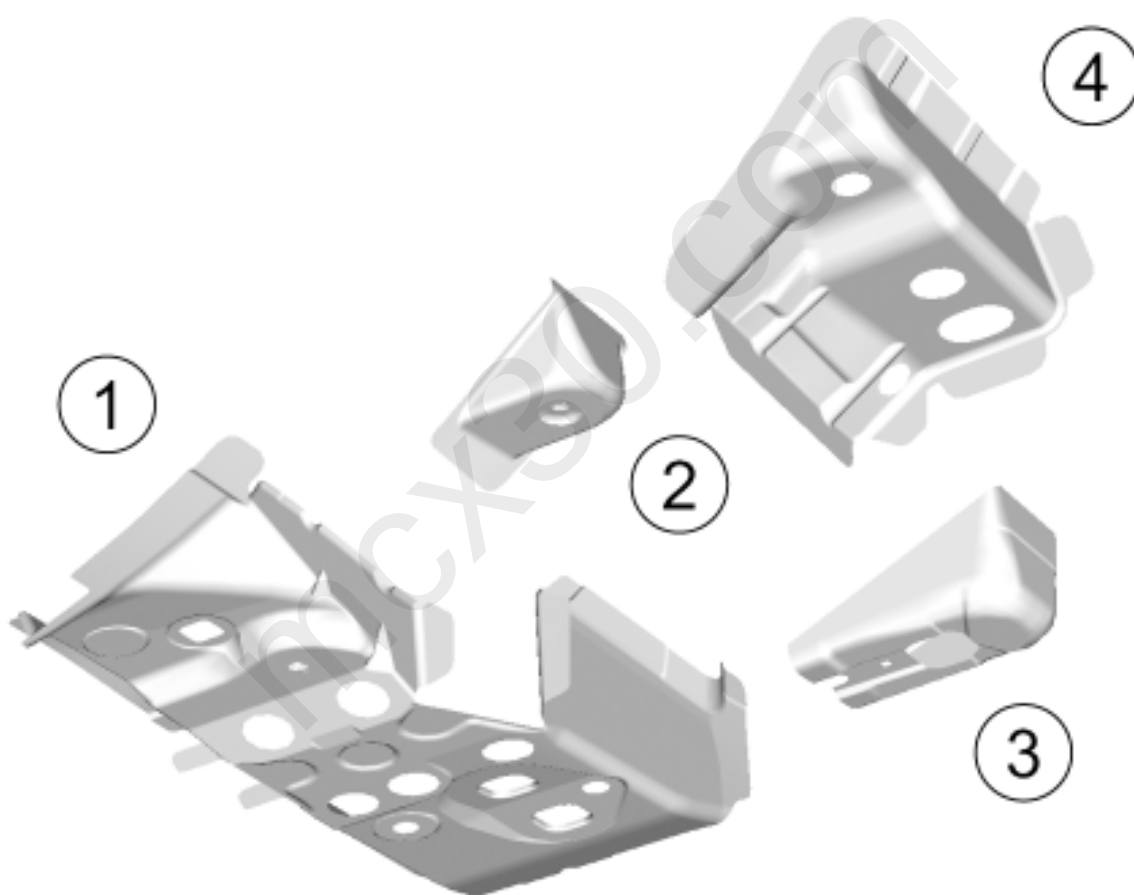
CENTRE FLOOR FRONT SIDE CROSS MEMBER: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



155175

No.	Description	Thickness (mm)
(1)	Centre floor front side cross member	1
(2)	Front side cross member reinforcement	2.6
(3)	Front subframe rear mounting reinforcement	1.5
(4)	Rear mounting unit of front subframe	2

2. IN THE EVENT OF REPLACEMENT



There is only one way of replacing this part:



complete replacement.

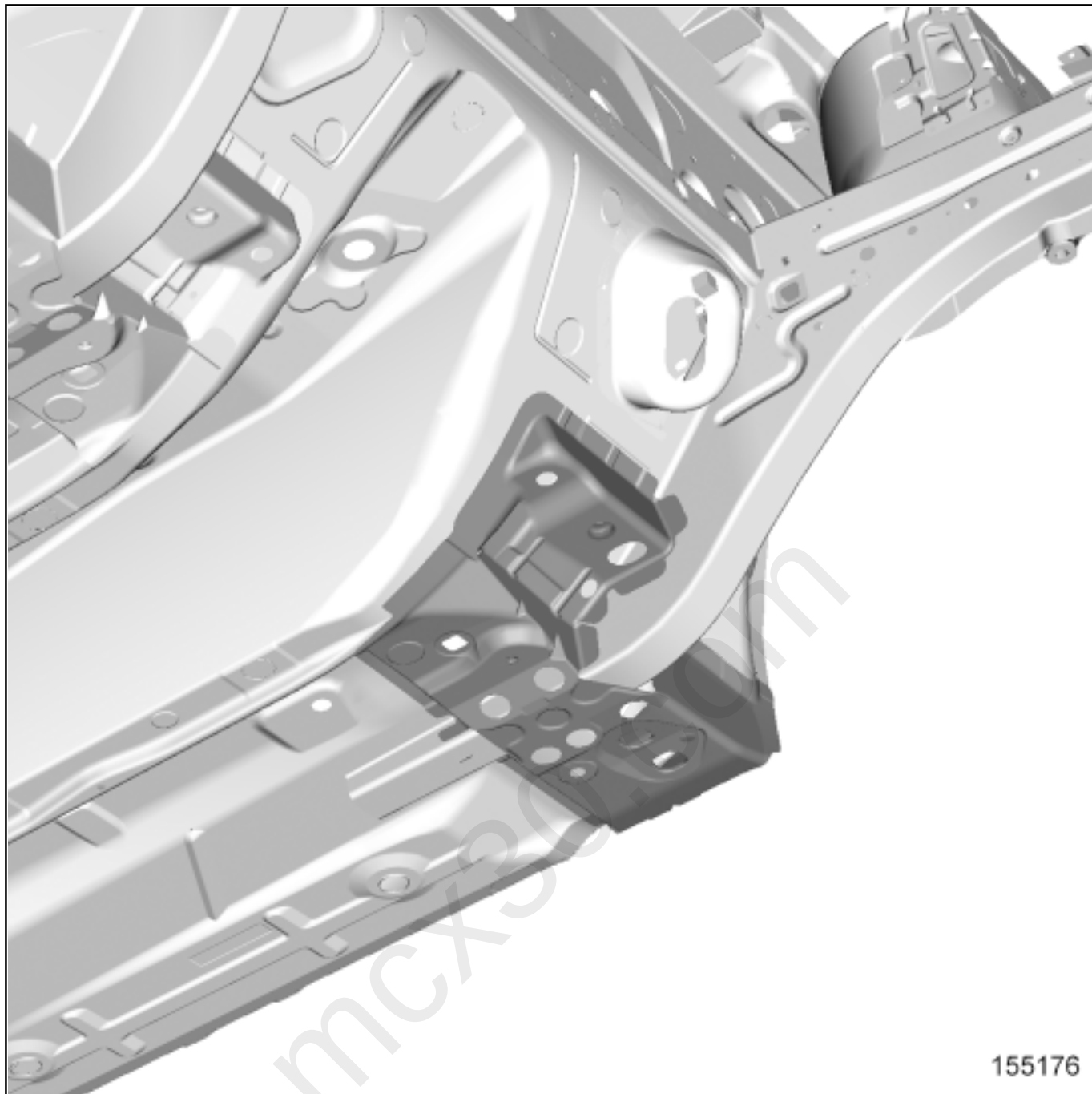


WARNING

Use a repair bench to ensure the positioning of the points and the geometry of the axle assemblies.

1- COMPLETE REPLACEMENT

1)PART IN POSITION



155176

2) POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area(see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).